




DRIVER BITS



Sold individually and/or by the pack.

Item #	Description	Package Quantity
63109	#1 Phillips	10 pcs/pack; 10 packs/box
63107	#1 Square Drive	10 pcs/pack; 10 packs/box
63104	#2 x 1" Phillips	10 pcs/pack; 10 packs/box
63184	#2 x 2-3/4" Phillips	25 pcs/box
63106	#2 x 6" Phillips	25 pcs/box
63108	#2 x 1" Square	10 pcs/pack; 10 packs/box
63186	#2 x 2-3/4" Square	25 pcs/box
63110	#2 x 6" Square	25 pcs/box
63154	#2 x 1" Pozi	10 pcs/pack; 10 packs/box
63156	#2 x 2" Pozi	10 pcs/pack; 10 packs/box
63158	#3 x 2" Pozi	10 pcs/pack; 10 packs/box



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FESTOOL

TWIN BOX DRIVER BIT HOLDER



Can be split apart or kept together, hook to a belt or pocket or simply stow away in a toolbox. Contains: (10) 1/4" hex bits: pozi drive #1, #2, #3; phillips #1, #2; Torx: T15, T20, T25, T30; slotted. Sold individually.

Item #	Hex Size In.
496936	1/4



MAGNETIC BIT HOLDER



Sold individually and/or by the pack.

Item #	Description	Package Quantity
63159	1/4" X 2-7/8"	12 pcs/box



DRILL BITS



For steel, wood and plastic. Precision ground. General purpose. Hardened and tempered. 12 Pieces per box. Sold individually.

Item #	Diameter In.	Overall Length In.
01008	1/8	2-3/4
01012	3/16	3-1/2
01016	1/4	4

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1/4" HEX SHANK DRILL BITS
High Speed Steel



6 Pieces per box. Sold individually.

Item #	Description
01808	1/8" x 2-3/4"
01812	3/16" x 3-1/2"
01816	1/4" x 4"

CENTERING VIX BITS



VB-5

VB-5HX

For drilling precise holes when using various types of hardware when pre-drilling is required. 1/4" round and 1/4" hex shank models. Sold individually.

Item #	Size In.	Description
VB-5	7/64	Round Shank
VB-5HX	7/64	Hex Shank



HOLE SAWS
3/8" Hex Shank



One piece. Bi-metal. Pilot bits sold separately. Sold individually.

Item #	Description
27020	1-1/4" Diameter
27024	1-1/2" Diameter
27038	2-3/8" Diameter
27050	3-1/8" Diameter

HOLE SAW PILOT BITS



Use with one piece hole saws. 6 Pieces per box. Sold individually.

Item #	Description
28110	1/4" Diameter x 3-1/16" Length
28114	1/4" Diameter x 4-5/16" Length

COUNTERSINK DRILL BITS



Features standard 1/4" hex drive shank. Protrusion of drill bit is adjustable for different length screws. 3" overall length. Sold individually.

Item #	Bit Dia. In.	Hard Wood	Soft Wood
CK-7	7/64	#6 Screw	#8 Screw
CK-8	1/8	#8 Screw	#10 Screw

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CONFIRMAT SCREW DRILL BITS



Item #	Description	Size Mm.
63146	2-Pc Step Drill Bit	5
63148	Replacement Drill Bit	5
63150	2-Pc Setp Drill Bit	7
63152	Replacement Drill Bit	7

FESTOOL

CENTRONIC HSS SPIRAL DRILL BITS



#493421 includes bit holder, 3 replacement drill bits and a wrench.

Item #	Pcs Per Pack	Description
493421	1	3mm (1/8") diameter
493437	10	3mm (1/8") diameter

*493437 = Replacement drill bits.

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FESTOOL IMPERIAL CENTROTEC WOOD DRILL BIT SET With Countersink



Manufactured from precision-ground HSS steel for precise hole drilling. Features spur-less design with beveled chamfers. Center brad-point is precision ground for accurate hole placement. Sharp, hollow flute design improves chip ejection while reducing friction and heat. Set includes: 7 brad-point bits (1/8", 3/16", 1/4", 5/16", 3/8", 7/16" & 1/2"), 3/16" to 19/32" single flute centronic countersink and carrying case.

Item #
496942

CENTRONIC HSS DRILL BITS Brad Point



Used for drilling wood, metal and plastic. Precision-ground HSS steel stays sharp longer for precise hole drilling. Sold individually.

Item #	Size
492512	3mm (1/8")
492514	5mm (3/16")
492516	7mm (9/32")

CENTRONIC COUNTERSINK BITS



With pilot bit and depth stop. Precision ground. Sold individually.

Item #	Size Mm.
492523	3.5
492524	4.5

CENTRONIC COUNTERSINK BITS Pilotless



Precision ground. Sold individually.

Item #	Size Mm.
492520	8
492521	15

CENTRONIC DRILL BIT WITH DEPTH STOP



Precision ground. Sold individually.

Item #	Description
492522	Drill bit w/ stop 5mm
491794	Replacement 5mm bit

CENTRONIC SELF-CENTERING BIT



Center bit 5mm. Sold individually.

Item #
492525

CENTRONIC BIT HOLDER - BH60



Enables use of standard bits with Centrotec Chuck. Centrotec system is designed to provide a seamless transfer of force, eliminating bit slippage or marring of the drill bit. Sold individually.

Item #	Size In.	Description
492539	2-3/8	Magnetic bit holder

CENTRONIC BIT HOLDER BHS 65



Enables use of standard bits with Centrotec Chuck. Centrotec system is designed to provide a seamless transfer of force, eliminating bit slippage or marring of the drill bit. Sold individually.

Item #	Size In.	Description
492648	2-9/16	Magnetic bit holder w/ quick release collar

CENTRONIC BIT EXTENSION



Enables use of standard bits with Centrotec Chuck. Centrotec system is designed to provide a seamless transfer of force, eliminating bit slippage or marring of the drill bit. Sold individually.

Item #	Size In.	Description
492540	6	Bit extension

JIGSAW BLADES



Bosch style jigsaw blades. For hardwood, softwood, plywood and laminated particleboard. Material thickness range: 3/16" to 1-1/4". 4" overall length. Sold by the pack.

Item #	Type	Package Qty
T101B-5	Up Cut	5 Pcs/pack
T101B-50	Up Cut	50 Pcs/pack

JIGSAW BLADES



Bosch style jigsaw blades. For hardwood, softwood, plywood and laminated particleboard. Material thickness range: 3/16" to 1-1/4". 4" overall length. Sold by the pack.

Item #	Type	Package Qty
T101BR-5	Down Cut	5 Pcs/pack
T101BR-50	Down Cut	50 Pcs/pack

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JIGSAW BLADES



Bosch style jigsaw blades. For hardwood, softwood, plywood and laminated particleboard. Material thickness range: 1/4" to 2-3/8". 4" overall length. Sold by the pack.

Item #	Type	Package Quantity
JS-1002	Up Cut	T101D; 5 Pcs/pack
JS-1002C	Up Cut	T101D; 100 Pcs/pack

JIGSAW BLADES



Bosch style jigsaw blades. For speed cutting hardwood, softwood, plywood and laminated particleboard. Material thickness range: 1/4" to 2-3/8". 4" overall length. Sold by the pack.

Item #	Type	Package Quantity
JS-1006	Up Cut	T144D; 5 Pcs/pack
JS-1006C	Up Cut	T144D; 100 Pcs/pack

FESTOOL

JIGSAW BLADES



For scroll-cutting and making tight curves in wide range of materials. Used on softwood, hardwood, melamine, veneered plywood, chipboard, soft plastics, ABS, HDPE, hard plastics, Plexiglas, acrylics and similar materials. Features cross-set teeth design for fast cuts. Universal T-shank design fits most professional jigsaws. Cuts material up to 1" thick. 5 Per pack. Sold by the pack.

Item #	Length In.
486564	2

JIGSAW BLADES



Used for all types of wood and wood composites. Features cross-set teeth for fast cutting. 5 Per pack. Sold by the pack.

Item #	Length of cutting blade mm	Maximum workpiece thickness mm
486546	75	55
486547	105	85

JIGSAW BLADES



For tight curves and scroll cuts in wide range of different materials. Used on softwood, hardwood, melamine, veneered plywood, chipboard, soft plastics, ABS, HDPE and similar materials. Features cross-set teeth design for fast cuts. Universal T-shank design fits most professional jigsaws. Cuts through 2-1/8" maximum material thickness. 5 Per pack. Sold by the pack.

Item #	Length In.
486563	3

JIGSAW BLADES



Used on softwood, hardwood, melamine, veneered plywood, chipboard, soft plastics, ABS, HDPE and similar materials. Universal T-shank design that fits most professional jigsaws. Conical ground teeth ensure fine cuts even in delicate materials. Cuts through maximum material thickness up to 2-1/8". 5 Per pack. Sold by the pack.

Item #	Length In.
486548	3

JIGSAW BLADES



Makes perpendicular cuts in hard to cut materials up to 2-1/8 inches thick with speed and ease. Features cross-set tooth design for making fast cuts in softwoods, hardwoods, melamine, veneered plywood and chipboard. Universal T-shank design fits most professional jigsaws. 5 Per pack. Sold by the pack.

Item #	Bit Length In.
486549	3
486551	3
486552	4-1/8

SEE OUR TOOLS SECTION FOR FESTOOL® POWER TOOLS

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BITS &
BLADES

Expect A Higher Standard

For over 125 years Leitz has revolutionized the woodworking and advanced materials industries with the most **innovative tooling** and **finest services** worldwide.

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Customer Favorites



Professional Series Saw Blades

Applications	Dimensions (inch)	Ident #
Cross Cutting, Fine Cross Cutting, Hardwoods, Softwoods, Composites	10" x .125" x 5/8", Z=60 ATB pos. 12°	130010771
Cross Cutting, Fine Cross Cutting, Panel Sizing w/o Scoring, Hardwoods, Composites	10" x .125" x 5/8", Z=60 TC pos. 12°	130009697
Non-Ferrous Metals, Man-Made Materials, Composites	10" x .117" x 5/8", Z=60 TC neg. 6°	130022638
Panel Sizing w/o Scoring, Hardwoods, Softwoods, Non-Ferrous Metals, Man-Made Materials, Composites, Plastics	10" x .117" x 5/8", Z=80 TC neg. 6°	130022639
Cross Cutting, Fine Cross Cutting, Panel Sizing w/o Scoring, Composites, Non-Ferrous Metals, Plastics	12" x .125" x 5/8", Z=60 TC neg. 6°	156004189
Cross Cutting, Panel Sizing w/Scoring, Hardwoods, Softwoods, Composites, Plastics	12" x .142" x 1", Z=60 ATB pos. 10°	156004200
Panel Sizing w/Scoring, Composites	12" x .142" x 1", Z=60 TC pos. 10°	156004193

Rip Saw Blades

Description	Dimensions (mm)	Ident #
Glue Line/Rip - Saw Blade	12"x.138x3/8", Z=36, TC	156015925
Glue Line/Rip - Saw Blade	300x4x80, Z=36, Trap/Trap	156016041
Glue Line/Rip - Saw Blade	12"x.157x3-1/8, Z=36, TC	156015562
Trim/Rip - Saw Blade	300x3.2x70, Z=24, Flat, TC	57304

Vertical Saw Blades

Applications	Dimensions (mm)	Ident #
Panel Sizing, Man-Made Materials, Composites	220 x 3.2 x 30, Z=42, HZ/DZ, pos. 10°	58967
Panel Sizing, Man-Made Materials, Composites	303 x 3.5 x 30, Z=60, HZ/DZ, pos. 10°	58963

Solid Carbide Routers



Description	Dimensions (inch)	Ident #
1-Flute Up-Cut Smooth	1/4" x 5/8" x 2" S=1/4" Z=1	240512
1-Flute Compression Smooth	1/4" x 1" x 3" S=1/4" Z=1	240513
2-Flute Compression Smooth	3/8" x 7/8" x 3" S=3/8" Z=2	240518
3-Flute Compression Smooth	3/8" x 7/8" x 3" S=3/8" Z=3	240508
2-Flute Compression Smooth	3/8" x 1-1/8" x 3" S=3/8" Z=2	240503
2-Flute Compression Smooth	3/8" x 1-1/8" x 3" S=3/8" Z=2	240516
2-Flute Compression Smooth	1/2" x 1-1/4" x 3" S=1/2" Z=2	240504
2-Flute Compression Smooth	1/2" x 1-5/8" x 4" S=1/2" Z=2	240507
2-Flute Compression Ext. Wear Smooth	1/2" x 1-1/2" x 3-1/2" S=1/2" Z=2	240517
2-Flute Mortise Compression Ext. Wear Smooth	1/2" x 1-1/4" x 3" S=1/2" Z=2	240505
2-Flute Mortise Compression Smooth	1/2" x 1-3/8" x 3-1/2" S=1/2" Z=2	240506
3-Flute Up-Cut Smooth	1/2" x 1-1/8" x 3-1/2" S=1/2" Z=3	240509
2-Flute Up-Cut Marathon Chip Breaker Design	1/2" x 1-1/8" x 3" S=1/2" Z=2	240514
2-Flute Down-Cut Smooth	1/2" x 1-1/4" x 3" S=1/2" Z=2	240510
2-Flute Down-Cut Smooth	1/2" x 1-1/4" x 3-1/2" S=1/2" Z=2	240511
2-Flute Down-Cut Marathon Chip Breaker Design	1/2" x 1-1/2" x 3-1/2" S=1/2" Z=2	240515
2-Flute Spiral Finisher	1/2" x 1-1/8" x 3" S=1/2" Z=2	737400130

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CIRCULAR SAW BLADES

Euro-Rip



Features cooling slots and anti-kickback design. Flat top grind tooth design with 20° hook angle. .126" kerf. Sold individually.

Item #	Diameter In.	Number of Teeth	Bore Dia. In.
RB1020C	10	20	5/8

CIRCULAR SAW BLADES

Plastic Cutting – No-Melt



For cutting acrylic sheets, Plexiglas®, Lexan® and similar materials without melting. Features triple chip grind tooth design with 2° negative hook angle. Sold individually.

Item #	Diameter In.	Number of Teeth	Bore Dia. In.	Kerf In.
LB10801C	10	80	5/8	0.1

CIRCULAR SAW BLADES

Ripping & Cross-Cut



Teeth consist of four alternate top bevel grind and one raker per set. Blade body features gullets for deep cuts and positive chip ejection. 15° hook angle. .135" kerf. Sold individually.

Item #	Diameter In.	Number of Teeth	Bore Dia. In.
610504C	10	50	5/8

CIRCULAR SAW BLADES

General Purpose – Prestige™



For ripping and cross cutting solid wood or plywood. Features alternate top bevel grind tooth design with 18° hook angle. .134" kerf. Sold individually.

Item #	Diameter In.	Number of Teeth	Bore Dia. In.
PR1040C	10	40	5/8

CIRCULAR SAW BLADES

Non-Ferrous Metal



For cutting thin-walled aluminum. Features triple chip grind tooth design with 6° negative hook angle. 10" diameter. 5/8" bore; .126" kerf. Sold individually.

Item #	Number of Teeth
510801C	80
510101C	100

BITS & BLADES

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CIRCULAR SAW BLADES

Cut-Off & Crosscut



Features 10° hook angle and .126" kerf. Sold individually.

Item #	Dia. In.	No. Teeth	Bore Dia. In.	Type
610600C	10	60	5/8	Alternate Top Bevel Grind
610800C	10	80	5/8	Alternate Top Bevel Grind
612720C	12	72	1	Alternate Top Bevel Grind
610601C	10	60	5/8	Triple Chip Grind
612721C	12	72	1	Triple Chip Grind
610801C	10	80	5/8	Triple Chip Grind

CIRCULAR SAW BLADES

Solid Surface



For cutting Plexiglas®, solid surface materials and double-sided laminates. Features triple chip grind tooth design with 0° hook angle. .126" kerf. Sold individually.

Item #	Diameter In.	Number of Teeth	Bore Dia. In.
610721C	10	72	5/8

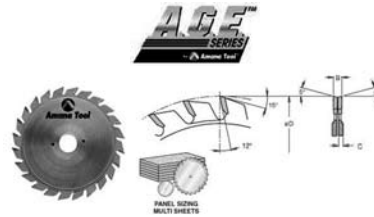
MELAMINE SAW BLADE



Great for cutting double-faced thermofused melamine panels and laminate. Carbide tipped. H-ATB, -6°, 5/8" bore. Sold individually.

Item #	Description
MB10800C	High ATB Grind

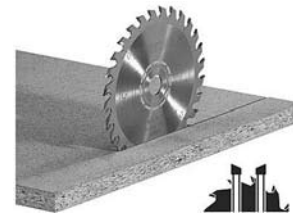
ADJUSTABLE TYPE SCORING SETS



Used on panel saws and sliding table saws. Carbide tipped adjustable type scoring blade. 120mm diameter x 12T ATB, 12°, 22mm bore. Set consists of (2)12-tooth saw blades with shims to adjust kerf (2.8mm to 3.6mm). Sold in a set.

Item #	Description
MD120-T14	Scoring Set

**FESTOOL
UNIVERSAL SAW BLADE**



Clean cutting general purpose blade for wood and soft plastics. Fine rip cut blade for glue ready joints. Carbide tipped ATB blade. 20mm bore. 15° hook. For use with TS-55 saw. Sold individually.

Item #	Description
496304	28 Tooth

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FESTOOL

ALUMINUM/PLASTIC SAW BLADE



Designed for cutting non-ferrous materials, especially aluminum. Also useful on acrylics and hard plastics. Carbide tipped TC blade. 20mm bore. -5° hook. For use with TS-55 saw. Sold individually.

Item #	Description
496307	56 Tooth

SOLID SURFACE/LAMINATE SAW BLADE



Long lasting, high cut quality blade ideal for laminate flooring and solid surface countertop materials. Carbide tipped TC blade. 20mm bore. 4° hook. For use with TS-55 saw. Sold individually.

Item #	Description
496309	48 Tooth

FINE TOOTH SAW BLADES



Used for smooth cross-cutting in veneered plywood, sheet goods, melamine and hard/soft woods. Incorporates offset tooth design known as alternating top bevel (ATB), allowing blade to cut alternately to the left and right, generating efficient/cleaner cut in all types of wood. Laser cut expansion slots reduce vibration. Sold individually.

Item #	Diameter mm.	Description
495377	160mm	48 tooth - TS-55 Saw
495381	210mm	52 tooth - TS-75 Saw
495387	260mm	80 tooth - KS-120 Saw

PANTHER SAW BLADE



Features aggressive hook angle and deep gullets for use with hard/soft woods. Incorporates offset tooth design known as alternating top bevel (ATB), allowing blade to cut alternately to the left and right, generating efficient/cleaner cut in all types of wood. Laser cut expansion slots reduce vibration. Oversized 30mm arbor enables secure fastening of the blade to the saw. For use with TS-75 saw. Sold individually.

Item #	Diameter mm.	Description
495378	210	16 tooth

UNIVERSAL SAW BLADE



Used for wood, soft plastics and as fine-rip cutting blade for glue-ready joints. Incorporates offset tooth design known as alternating top bevel (ATB), allowing blade to cut alternately to the left and right, generating efficient/cleaner cut in all types of wood. Laser cut expansion slots reduce vibration. Oversized 30mm arbor enables secure fastening of the blade to the saw. For use with TS-75 saw. Sold individually.

Item #	Diameter mm	Description
495380	210	36 tooth

SOLID SURFACE/LAMINATE SAW BLADE



Used for laminate flooring and solid surface countertop material. Incorporates triple chip or trapezoidal flat tooth saw blade design wherein edges of alternating blade teeth are beveled on both sides. Laser cut expansion slots reduce vibration. Oversized 30mm arbor enables secure fastening of the blade to the saw. For use with TS-75 saw. Sold individually.

Item #	Diameter mm.	Description
495382	210	60 tooth

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**FESTOOL
STEEL SAW BLADE**



Designed to cut mild steel up to 1/8" and for trimming down steel clad doors and steel cable ducts. Incorporates offset tooth design known as alternating top bevel (ATB), allowing blade to cut alternately to the left and right, generating efficient/cleaner cut in all types of wood. Laser cut expansion slots reduce vibration. Oversized 30mm arbor enables secure fastening of the blade to the saw. For use with TS-75 saw. Sold individually.

Item #	Diameter mm.	Description
495384	210	36 tooth

ALUMINUM / PLASTIC SAW BLADE



Designed to cut acrylics, hard plastics and non-ferrous materials especially aluminum. Incorporates triple chip or trapezoidal flat tooth saw blade design wherein edges of alternating blade teeth are beveled on both sides. Laser cut expansion slots reduce vibration. Oversized 30mm arbor enables secure fastening of the blade to the saw. For use with TS-75 saw. Sold individually.

Item #	Diameter mm.	Description
495383	210	72 tooth



**BORING BITS
Brad Point**



10 mm shank diameter. Sold individually.

Item #	Type	Diameter In.	Side
201005	57mm Length	5	Right hand
301005	57mm Length	5	Left hand
204005	70mm Length	5	Right hand
304005	70mm Length	5	Left hand
201008	57mm Length	8	Right hand
301008	57mm Length	8	Left hand
201010	57mm Length	10	Right hand
301010	57mm Length	10	Left hand

**BORING BITS
Brad Point**



57mm Length, 10mm shank. Sold individually.

Item #	Diameter Mm.	Type
203201A	20	Right hand
203251A	25	Right hand
203261A	26	Right hand
203351A	35	Right hand
203401A	40	Right hand



**BORING BITS
Brad Point**



Brad point boring bits with countersink cutters. To be used for drilling Grass Zargen metal drawer system drawer fronts and drawer backs. 10mm shank diameter. 57mm length. Sold individually.

Item #	Description
GR10210	10mm Right Hand
GR10212	10mm Left Hand

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ROUTER BITS

Panel Pilot Trim Bits



Single flute, solid carbide design. 1/4" shank; 1/4" diameter; 1/4" flute length; 1-1/2" OAL. Sold individually.

Item #	Cut Type
51200	Flush
51202	7° Bevel

NO-FILE LAMINATE TRIM BIT



Breaks the sharp edge as it trims the laminate flush. 2 flute. Sold individually.

Item #	Bit Diameter In.	Bit Length In.	Shank Diameter In.	Overall Length In.
47150	1/2	3/8	1/4	1-7/8

ROUTER BITS

Flush Trim



Ball bearing guide. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In.	Shank Diameter In.	Type
47090	1/4	1/2	2-1/4	1/4	2 Flute
47092	1/4	1	2-1/2	1/4	2 Flute
47100	3/8	1	2-5/8	1/4	2 Flute
47102	3/8	1/2	2-1/8	1/4	2 Flute
47104	1/2	1	2-5/8	1/4	2 Flute
47106	1/2	1/2	2-1/4	1/4	2 Flute
47124	1/2	1-1/2	3-7/8	1/2	2 Flute
47126	1/2	2	4-1/4	1/2	2 Flute
47114	1/2	1	2-5/8	1/4	3 Flute
47116	1/2	1/2	2	1/4	3 Flute
47118	1/2	1	3	1/2	3 Flute

FESTOOL ROUTER BIT



Chamfer/edge trimming bit. 45 degree. Sold individually.

Item #	Shank Diameter mm.	OA Length	Working Length	Cutter Dia.
491026	8	54mm (2-1/8")	11mm (7/16")	24mm (15/16")

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BITS & BLADES



ROUTER BITS

V-Groove - Signmaking/Lettering

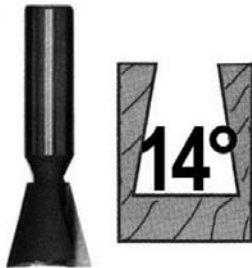


Three-flute design with 60° point ideal for lettering and detailing. Features solid carbide tip. For use on solid woods, MDF and acrylics. 1/4" shank. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In
45730	9/16	7/16	2-1/4

ROUTER BITS

Dovetail



Two-flute. 14° groove angle. Base width 1/2". Sold individually.

Item #	Oal In.	Shank Diameter In	Flute Length In
45804	1-3/4	1/4	1/2
45806	2-1/2	1/2	.532

ROUTER BITS

Flush Trim - V-Groove



Two-flute design with ball bearing guide. Double application in one pass. 1/4" shank. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In.
47160	5/8	1	2-1/2

ROUTER BITS

V-Groove & Miter Fold - CNC



Single-flute design for cutting miter folds in MDF, melamine and wood. 1/2" shank. Sold individually.

Item #	Diameter In.	Groove Angle	Oal In.
RC-1045	13/16	45°	2-3/8
RC-1102	1-1/2	90°	3

ROUTER BITS

Straight Plunge



Two-flute design allows for greater balance and fine finish. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In.	Type
45200	1/8	7/16	2	1/4" Shank
45208	1/4	3/4	2	1/4" Shank
45218	3/8	1	2-1/4	1/4" Shank
45228	5/8	3/4	2	1/4" Shank
45230	3/4	3/4	2	1/4" Shank
45414	3/8	1	2-3/4	1/2" Shank

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ROUTER BITS

Flush Trim Cutter Assembly

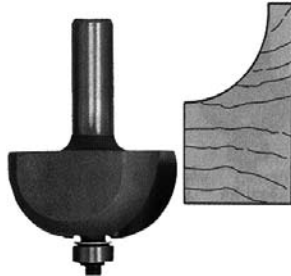


Four-flute design. Includes cutter, arbor and ball bearing guide. Cutter can be changed without removing bit or altering depth of cut. 1/4" shank. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In.
47400	7/8	1/4	2-3/8

ROUTER BITS

Cove

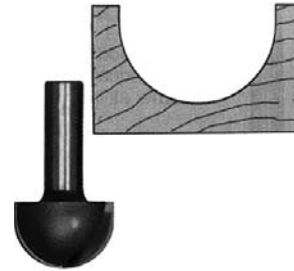


Two-flute design with ball bearing guide. 1/4" shank diameter. Sold individually.

Item #	Rad In.	Diameter In.	Flute Length In.	Oal In.
49104	1/4	7/8	9/16	2
49112	3/8	1-1/8	9/16	2
49116	1/2	1-3/8	3/4	2-1/4
49118	1/2	1-3/8	3/4	2-1/2

ROUTER BITS

Core Box



Two-flute design. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In.	Shank Diameter In.
45904	1/4	1/4	1-5/8	1/4
45906	3/8	1/4	1-1/2	1/4
45910	1/2	3/8	1-1/2	1/4
45918	3/4	7/16	1-3/4	1/4
45920	3/4	7/16	2	1/2
45924	1	5/8	1-3/4	1/4

ROUTER BITS

Classical Bead & Cove



Two-flute design with ball bearing guide. 1/4" shank. Sold individually.

Item #	Diameter In.	Rad. In.	Flute Length In.	Oal In.
54102	1-1/4	13/64	1/2	2

BITS & BLADES

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ROUTER BITS

Chamfer



Two-flute design with ball bearing guide. Sold individually.
No. 49404. Will completely chamfer material up to 3/4" thick. Not for use in handheld routers.
No. 49406. Will completely chamfer material up to 1" thick. Not for use in handheld routers.

Item #	Angle Deg.	Diameter In.	Flute Length In.	Oal In.	Shank Dia. In.
49402	45	1-1/4	1/2	2-3/8	1/2
49404	45	2	3/4	2-1/2	1/2
49406	45	2-1/2	1	2-7/8	1/2
49408	15	7/8	3/4	2-1/4	1/4
49410	22-1/2	1-1/4	15/16	2-7/8	1/2

ROUTER BITS

Corner Rounding

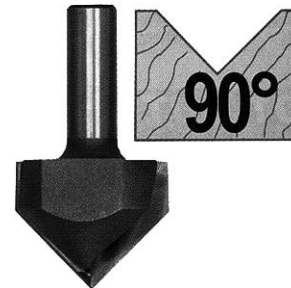


Two-flute design with ball bearing guide. Sold individually.
Nos. 49519, 49520 & 49522. Max. 14,000 RPM.
No. 49526. Max. 10,000 RPM.
Nos. 49522 & 49526. Not for use in handheld routers.

Item #	Rad. In.	Dia. In.	Flute Length In.	Oal In.	Shank Dia. In.
49492	1/16	5/8	5/16	1-3/4	1/4
49496	1/8	3/4	3/8	2	1/4
49500	3/16	7/8	1/2	2	1/4
49504	1/4	1	1/2	2	1/4
49506	1/4	1	1/2	2-7/16	1/2
49512	3/8	1-1/4	5/8	2-3/16	1/4
49514	3/8	1-1/4	5/8	2-9/16	1/2
49516	1/2	1-1/2	3/4	2-1/4	1/4
49519	5/8	1-3/4	7/8	2-3/4	1/2
49520	3/4	2	1	2-7/8	1/2
49522	1	2-1/2	1-1/4	3-3/16	1/2
49526	1-1/2	3-1/2	1-3/4	3-5/8	1/2

ROUTER BITS

V-Groove



Two-flute design for producing decorative v-grooves. 1/4 shank. Sold individually.

Item #	Diameter In.	Flute Length In.	Oal In.	Type
45705	1/2	5/8	1-3/4	60° Groove Angle
45704	1/2	1/2	1-5/8	90° Groove Angle
45700A	3/8	7/16	1-5/8	90° Groove Angle

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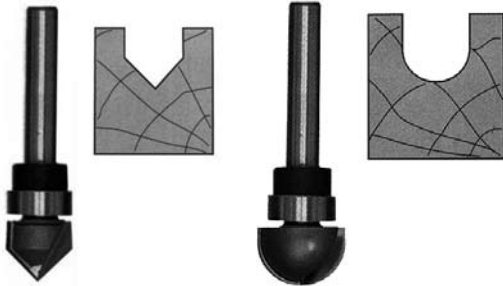
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ROUTER BITS

Core Box & V-Groove



For template and pattern routing. Features ball bearing guide. 1/2" dia. 1/4" shank. 2" OAL. Sold individually.

Item #	Flute Length In.	Type
45750	1/2	V-Groove
45950	3/8	Core Box

ROUTER BITS

Spiral Trim – Ultratrim™

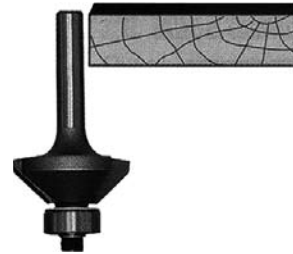


Solid carbide construction with twin ball bearing pilot and up-spiral design. For template work on laminate, melamine and solid surface materials. 1/2" diameter shank. Sold individually.

Item #	Flute Length In.	Oal In.
46300	1-1/4	3-3/4

ROUTER BITS

Bevel Trim



Ball bearing guide. 1/4" shank. Sold individually.

Item #	Angle Deg.	Dia. In.	Flute Length In.	Oal In.	Type
47200	15	5/8	9/32	1-7/8	2 Flute
47202	25	23/32	9/32	1-7/8	2 Flute
47204	45	1-3/32	1/4	1-7/8	2 Flute
47302	7	3/4	7/16	2	3 Flute
47300	23	15/16	7/16	1-7/8	3 Flute

ROUTER BITS

Laminate – Dynabit™



Two-flute design with ball bearing guide. 1/4" shank. Sold individually. **No. 47105.** Not for use with router tables. **No. 47180.** Flush cutting. For use with difficult materials like melamine.

Item #	Type	Diameter In.	Flute Length In.	Oal In.
47105	Down-shear	1/4	1	2-5/8
47180	Flush helix	5/8	5/8	2

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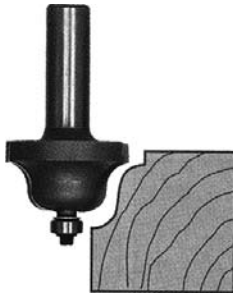
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ROUTER BITS

Roman Ogee



Two-flute design with ball bearing guide. 1/4" shank. Sold individually.

Item #	Diameter In.	Rad In.	Flute Length In.	Oal In.
49200	1	5/32	5/8	2-1/8
49204	1-3/8	1/4	7/8	2-1/4

ROUTER BITS

Corner Beading

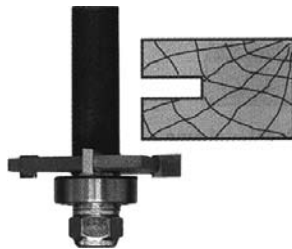


Two-flute design with ball bearing guide. Suitable for antique reproductions and restoration projects. 1/4" shank. Sold individually.

Item #	Rad In.	Diameter In.	Flute Length In.	Oal In.
54160	1/8	7/8	9/16	2-1/8

ROUTER BITS

Slot Cutter



Three-wing design. 1/4" shank. 1/2" cut depth. 1-7/8" dia. 2-3/8" OAL. Sold individually.

Item #	Groove Width In.
53400	1/16
53406	1/8
53410	1/4

ROUTER BITS

Tongue & Groove Assembly



Two-wing design with 3/8" ball bearing guide. 1/2" shank. Sold in a set.

Note. For use in table-mounted routers only.

Item #	Diameter In.	Flute Length In.	Oal In.	Material Thickness In.
55400	1-5/8	3/4	3	1/2 to 3/4



ROUTER BITS



For grooving Grass Zargen metal drawer bottoms. 1/2" shank diameter. Sold individually.

Item #	Description
GR10208	Router Bit – Drawer Bottoms

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STRAIGHT PLUNGE ROUTER BITS



Automatic grinding technology improves the carbides resistance to wear. Features super clean cuts and high wear outstanding carbide. 2-Flute. Sold individually.

Item #	Bit Dia. In.	Bit Length In.	Shank Dia. In.	Overall Length In.	Size In.
45190A	1/16	3/16	1/4	1-5/8	1/4
45202A	3/16	7/16	1/4	2	1/4
45210A	1/4	1	1/4	2-1/4	1/4
45211	1/4	1	1/4	2-7/8	1/4
45226	1/2	1	1/4	2-1/8	1/4
45418A	1/2	1	1/2	2-5/8	1/2
45420A	1/2	1-1/4	1/2	2-7/8	1/2
45422	1/2	1-1/2	1/2	3-1/8	1/2
45426	1/2	2	1/2	4-1/4	1/2
45445	23/32	1-1/4	1/2	2-7/8	1/2
45448	1	1-1/4	1/2	2-7/8	1/2
45427	1/2	2-1/2	1/2	4-1/2	1/2

PATTERN PLUNGE ROUTER BITS



Used for template/pattern routing of parts, joints, internal cuts and in handheld/table-mounted routers. Features shank-mounted ball-bearing pilot. Sold individually.

Item #	Diameter In.	Length In.	Shank Diameter In.	Overall Length In.
45460	1/2	1	1/4	2-1/2
45461	1/2	1-1/4	1/4	2-3/4
45462	5/8	1	1/4	2-3/4
45464	3/4	1	1/4	2-1/2
45465	3/4	1-3/4	1/2	3-3/4
45467	1	1-3/4	1/2	3-3/4
45468	1-1/8	1-1/2	1/2	3-1/2

CNC COMPRESSION SPIRAL BITS



Designed for CNC applications requiring high feed rates and clean finish. Used for double-sided melamine or laminated material. Sold individually.

Item #	Diameter In.	Length In.	Shank Diameter In.	Overall Length In.
46188	1/2	1-1/4	1/2	3
46190	1/2	1-5/8	1/2	3-1/2

MULTI-RABBET ROUTER BITS



Used in handheld or table-mounted router. Depth of cut capacity of 1/2". Six different bearings are provided. Sold individually.

Item #	Shank Diameter In.	Overall Length In.
49340	1/4	2
49350	1/2	2-3/8

ALUMINUM SOLID CARBIDE ROUTER BITS



Designed to eject chips up. Used for aluminum, brass, copper and non-ferrous metals. Fits most CNC machines. Sold individually.

Item #	Diameter In.	Length In.	Shank Diameter In.	Overall Length In.
51402	1/4	5/8	1/4	2

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STILE & RAIL ROUTER BIT SETS



Includes extra cutters for trimming and rabbeting and spacers to use the bearings similar to a reversible set. Sold in a set.

Item #	Bit Dia. In.	Rabbet Depth In.	Bit Length In.	Shank Dia. In.	Overall Length In.
55430	1-5/8	1/4	1-1/16	1/2	3-5/16

STILE & RAIL ROUTER BIT SETS



Designed to cut precise grooves to provide undersized plywood veneered panels with a snug rattle free fit. Cuts frame stock for 5/8" through 1-1/4" in thickness. Carbide-tipped. Includes 2 pieces: 1 for stile cuts and 1 for rail cuts and shims. Sold in a set.

Item #	Bit Diameter In.	Bit Length In.	Shank Diameter In.	Overall Length In.
55438	1-5/8	3/16 - 1/2	1/2	3-11/32

CNC SUPER PLUNGE ROUTER BITS



Ideal for mortising and other plunging operations. Carbide center tip enhances the speed of plunge cuts. Sold individually.

Item #	Bit Length In.	Shank Diameter In.	Overall Length In.	Bit Dia. In.
41422	1-1/2	1/2	3-1/8	1/2

SPIRAL PLUNGE BITS



For production settings, creating grooves and dado cuts in softwood, hardwoods, plywood and composite materials. Used on CNC machines, automatic routers and with hand-held/table-mounted portable routers. Carbide grade, increased clearance geometry and razor-sharp cutting edges with polish flutes provides superior finish. Sold individually.

Item #	Diameter In.	Length In.	Shank Diameter In.	Overall Length In.
46102	1/4	3/4	1/4	2-1/2
46106	1/2	1-1/4	1/2	3

CNC SPIRAL PLUNGE BITS



For production settings, creating grooves and dado cuts in softwood, hardwoods, plywood and composite materials. Used on CNC machines, automatic routers and with hand-held/table-mounted portable routers. Carbide grade, increased clearance geometry and razor-sharp cutting edges with polish flutes provides superior finish. Sold individually.

Item #	Diameter In.	Length In.	Shank Diameter In.	Overall Length In.
46202	1/4	3/4	1/4	2-1/2
46206	1/2	1-1/4	1/2	3
46217	9/32	1	1/2	3

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RABBET ROUTER BITS



Features 2 flute with ball bearing guide depth of rabbet 3/8". Sold individually.

Item #	Shank Diameter In.	Overall Length In.
49300	1/4	2
49302	1/2	2-3/8

SUPERRABBET ROUTER BITS



Enables rabbet cuts from flush through 3/4" in 1/16" increments and five undersized plywood sizes, using optional collars. Used when working with large stock or when precise rabbet depth is required (23/32 depth for plywood). Includes 2" diameter rabbet bit, hex key, instructions, all necessary parts for 5/8" and 3/4" depth rabbets. Sold individually.

Item #	Dia. In.	Rabbet Depth In.	Length In.	Shank Dia. In.	Overall Length In.
49360	2	5/8 & 3/4	7/8	1/2	3

SOLID CARBIDE PLASTIC ROUTER BITS



Designed to eject chips up. Used to cut plastic, wood, foam board, acrylic, nylon, PVC, polycarbonate, solid surface, HDPE, ABS, UHMW, HIPS, PE, PET, polystyrene, polypropylene and acetal. Fits most CNC machines. Sold individually.

Item #	Diameter In.	Length In.	Shank Diameter In.	Overall Length In.
51404	1/4	3/4	1/4	2

BULLNOSE ROUTER BITS



Ideal for shaping stair treads, window sills, table/counter edges, shelves and making moldings. Used with an edge guide on handheld routers or the fence on a router table. Sold individually.

Item #	Bit Dia. In.	Bit Length In.	Overall Length In.	Rabbet Depth In.
51558	1-1/32	1	2-1/2	17/64
51560	1-1/4	1-5/16	2-3/4	3/8

PROVINCIAL PANEL BIT



2 flute. Sold individually.

Item #	Bit Diameter In.	Bit Length In.	Shank Diameter In.	Overall Length In.
54117	3-3/8	1/2	1/2	2-3/8

OGEE RAISED PANEL ROUTER BITS



2 flute. Available in shank diameter : 1/2" and overall length : 2-1/2". Sold individually.

Item #	Bit Diameter In.	Bit Length In.	Rabbet Depth
54118	2-5/8	5/8	3/4
54121	3-3/8	9/16	7/8

BITS & BLADES

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Fax: 256-355-0073
800-321-6886

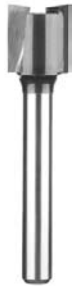


Mobile, AL
5445 Business Parkway
Ph: 251-378-0188
Fax: 251-378-0190
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Montgomery, AL
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Ph: 334-265-6721
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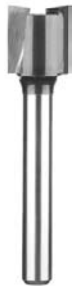
COVE RAISED PANEL BIT



2 flute. Sold individually.

Item #	Bit Dia. In.	Rabbit Depth In.	Bit Length In.	Shank Dia. In.	Overall Length In.
54119	3-3/8	1-9/16	1/2	1/2	2-3/8

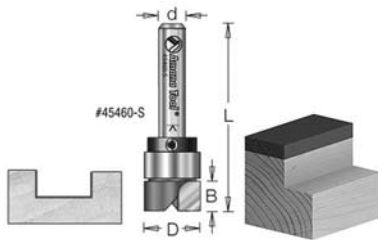
MORTISING BIT



For cutting shallow mortises for hinges and locksets. 1/4" Shank. Sold individually.

Item #	Bit Diameter In.
45500A	1/2
45502	5/8

DADO CLEAN OUT BIT



1/2" Diameter x 1/4" cut length x 1/4" shank. Sold individually.

Item #	Description
45460-S	Upper Ball Bearing Bit

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