

## Duramine Decorative Melamine



# A World of Panel Options

Roseburg Duramine® Decorative Melamine panels consist of melamine saturated decorative papers thermally fused under heat and pressure to a substrate of Roseburg UltraBlend particleboard or medium density fiberboard (MDF). Whether you are designing furniture, commercial fixtures or cabinets, you can count on Duramine® to offer great looks and proven value. Our broad selection of rich woodgrains, contemporary abstracts, solid colors and fine textures offer everything you need to design and manufacture extraordinary finished products. Roseburg goes the extra step to ensure that quality is built in – all the way through the process.

### 2011 Debut Designs

Evening Linea

Tierra Linea

Twilight Linea

Acorn Linea

Auburn Mahogany



## Design Collections

**Duramine Debut Series:** The Debut Series includes exclusive designs created by Roseburg. They are some of the newest and most popular pattern and woodgrain designs to hit North America. All "Debut Series" items are "Designed-To-Match" rigid thermal foil and edge banding.

**Duramine Design Collection:** The Duramine<sup>®</sup> Design Collection consists of the finest designs that are available from all our plant locations. Most are "Designed-To Match" rigid thermal foil and edge banding.

## Enhanced Service Program (ESP)

The Enhanced Service Program (ESP) is a high priority, specialized program developed for Roseburg's customers to provide the right Duramine Decorative Melamine panel, when you need it and where you want it. ESP is a size, core and design specific program that includes three levels of service. The program offers accelerated service from the mill on our most popular panels. For more

**Synergy Partners Collection:** Roseburg has partnership with the leading manufacturers of decorative surfaces. We produce over 600 different designs available from Arclin, Coveright, Formica, and Wilsonart.

**Designed-To-Match System:** This system was developed to save you time locating matching HPL, RTF and edge treatments you need to complete each project.

## Specifications

**Lengths:** 6' to 12'

**Widths:** 4' & 5'

**Thickness:** 1/4", 1/2", 5/8", 3/4", 11/16", 1" & 1-1/8"

**Face Overlay Options:** Thermally fused melamine

**Back Overlay Options:** Thermally fused melamine, balancing backer

information about how this extraordinary service program can help your business, contact your local Duramine distributor or Roseburg sales representative.

Roseburg is committed to delivering products and services that outperform the competition. The Duramine ESP program is just one more way we are delivering on our commitment.

**Substrate Grades:** Industrial and Commercial

**Physical Properties:** Refer to Roseburg.com

**Dimensional Tolerances:** Refer to Roseburg.com

**Adhesive:** Refer to Roseburg.com MSDS

**Flame Spread Rating:** Class C or Class III (FR is available)

### Finishes

	Dillard, OR	Missoula, MT	Oxford, MS	Simsboro, LA
"S" Texture features a low gloss, suede/matte appearance	X	X	X	X
"Z" Texture features a medium gloss appearance with less aggressive stipple than "S"	X	X		
"F" Texture features a low gloss, flat furniture appearance			X	
"H" Texture features a medium gloss light-soft texture			X	
"L" Texture features a lower gloss, light-soft texture			X	
"W" Texture features the look and feel of real wood	X			

### Core

	Dillard, OR	Missoula, MT	Oxford, MS	Simsboro, LA
UltraBlend Particleboard (FSC certified available)	X	X	X	X*
Medium Density Fiberboard (MDF) (FSC certified available)	X	X	X	X*
Combination Fiber Core (CFC) Veneer (FSC certified available)	X			
SkyBlend Particleboard (FSC certified available)	X	X	X	
SkyBlend Medium Density Fiberboard (MDF) (FSC certified available)	X	X	X	
SkyPly Combination Fiber Core (CFC) Veneer (FSC certified available)	X			

\* No FSC

## Certifications

- EPP - Environmentally Preferable Product: Contain 100% recycled or recovered fiber content. (PB & MDF core panels)
- CPA TPC 1 - CARB Composite Wood ATCM: Low-Emitting Materials. (All panels)
- SCS-COC 000300: FSC certified panels (Veneer and PB core panels, available upon request)
- USGBC LEED credits: May contribute to achieving LEED credits. (All panels)

## Manufacturing Locations

- Dillard, OR
- Missoula, MT
- Oxford, MS
- Simsboro, LA



## UNITEDPLYWOODS

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